

Stability of Breakwaters Armored with Heavy Concrete Cubes

Project: Peute Breakwater Phase 1

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Motivation

- *Peute Baustoff GmbH* produces and distributes iron-silicate products
- High specific density of iron-silicate (bulk density $\rho = 3,7 \text{ t/m}^3$)
 - Reduction of structure dimensions
 - Reduction of overall material usage
- Insufficient insights about the usage of iron-silicate as a concrete aggregate in coastal protection structures
 - Hydraulic model tests to determine the position stability of an armor layer with iron-silicate as a concrete aggregate
 - Influence of the density of armor stones on the hydraulic stability

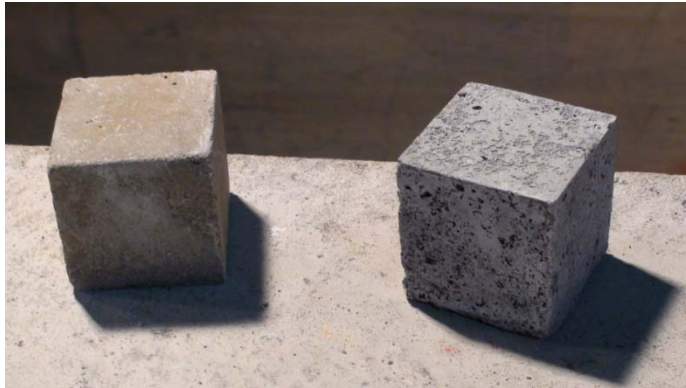


Source: Peute

Preliminary Design

- Type of armor stones: cubes
 - Nominal diameter = length of edges = $D_n = 5$ cm
 - Design by formulae of Hudson (1959) and van der Meer (1993)
- Comparison between breakwaters armored with normal concrete cubes (NC) and with iron-silicate aggregated concrete cubes (heavy concrete, HC)
 - Bulk density HC cube: $\rho = 3,2$ t/m³
 - Bulk density NC cube: $\rho = 2,3$ t/m³

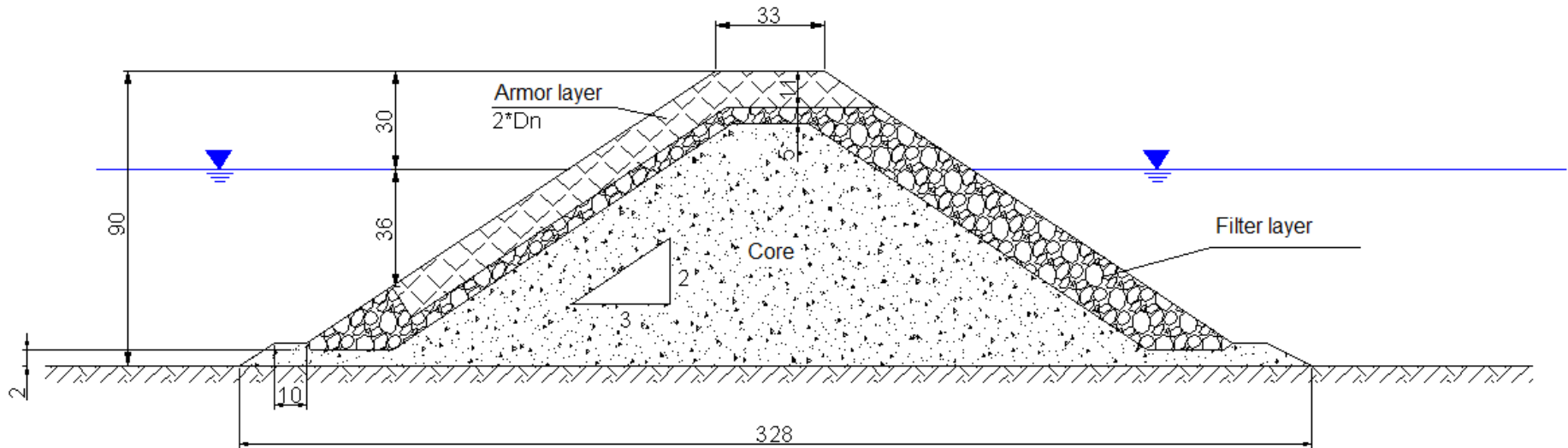
normal concrete



heavy concrete



Test Setup

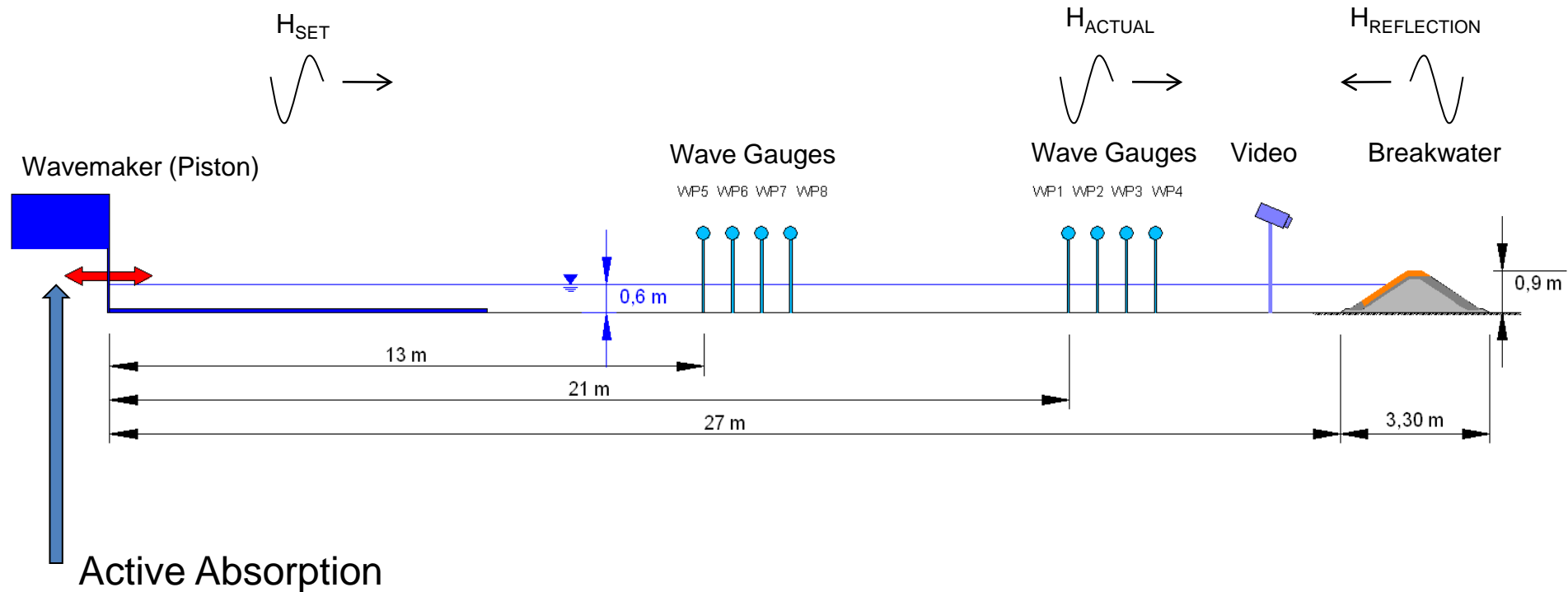


Parameters	Model	Nature
H_{design}	0,24 m	6 m
T_{design}	2,40 s	12 s
Water depth	0,60 m	15 m
Duration of design storm event	48 min	4 h

Scale 1:25
Froude scaling

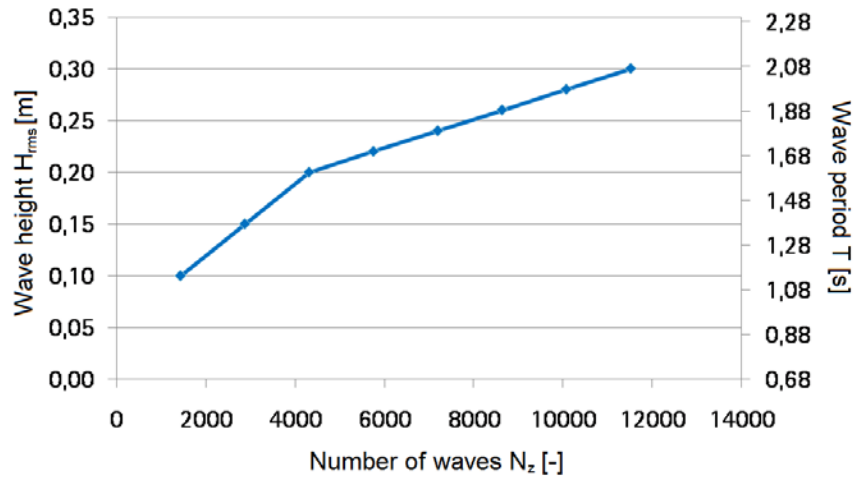
Random placement of cubes

Test Setup - Wave flume (longitudinal section)

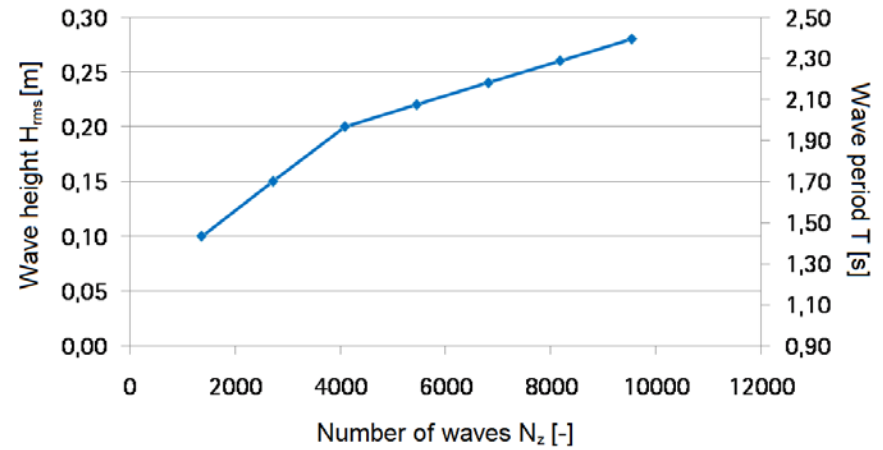


Test Procedure

Wave parameters for regular waves



Wave parameters for irregular waves
(JONSWAP spectrum)

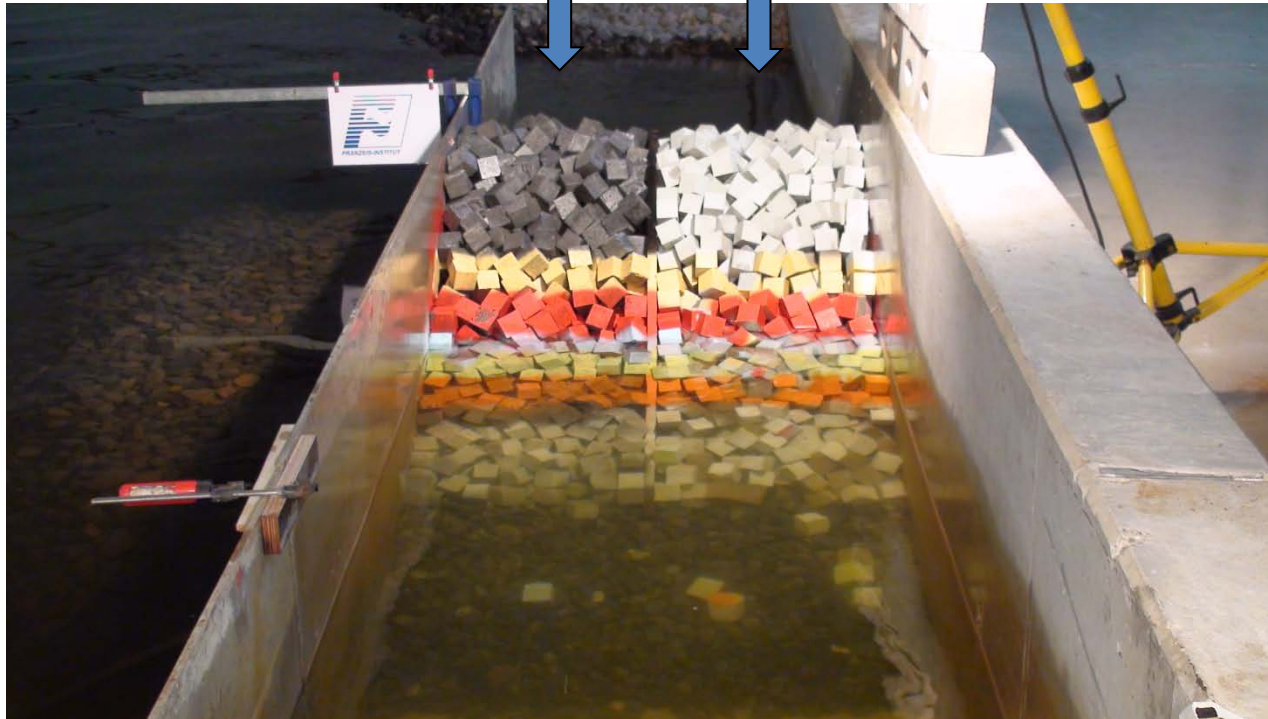


Test Procedure

Video

Analysis

Heavy concrete Normal concrete



In every test run, three pictures were taken and analyzed.

Two classes were defined for rearranged cubes:

1. Cubes moved more than $0,5 \cdot D_n$ („rocking“)
2. Cubes moved more than $1 \cdot D_n$

Test Results

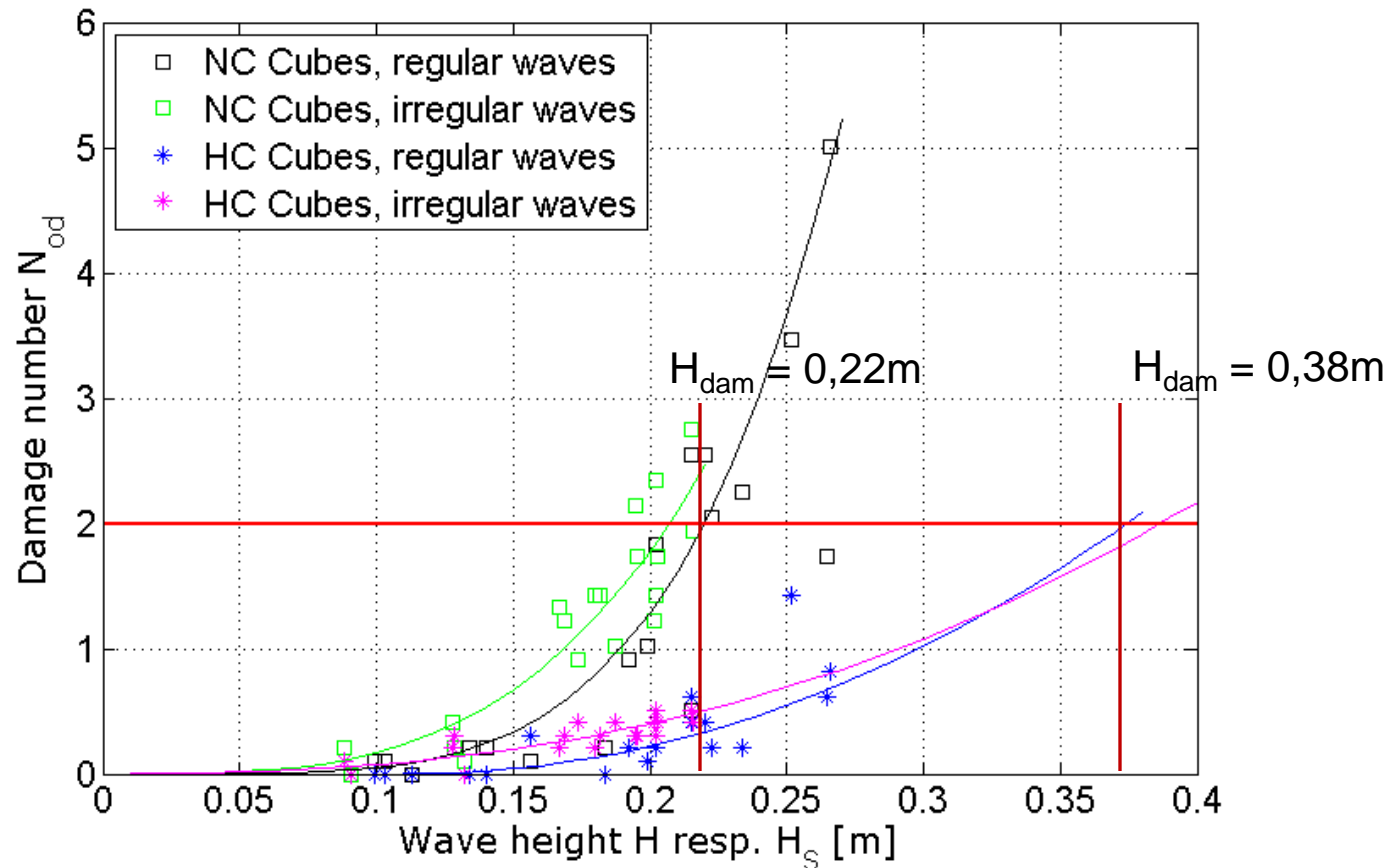
- Definition of damage (Van der Meer, 1988)
 - Damage number N_{OD} , defined as

$$N_{OD} = \frac{\text{number of units displaced out of armor layer}}{\text{width of tested section} / D_n}$$

- According to van der Meer, an armor layer consisting of cubes finally fails at $N_{OD} = 2$

Test Results

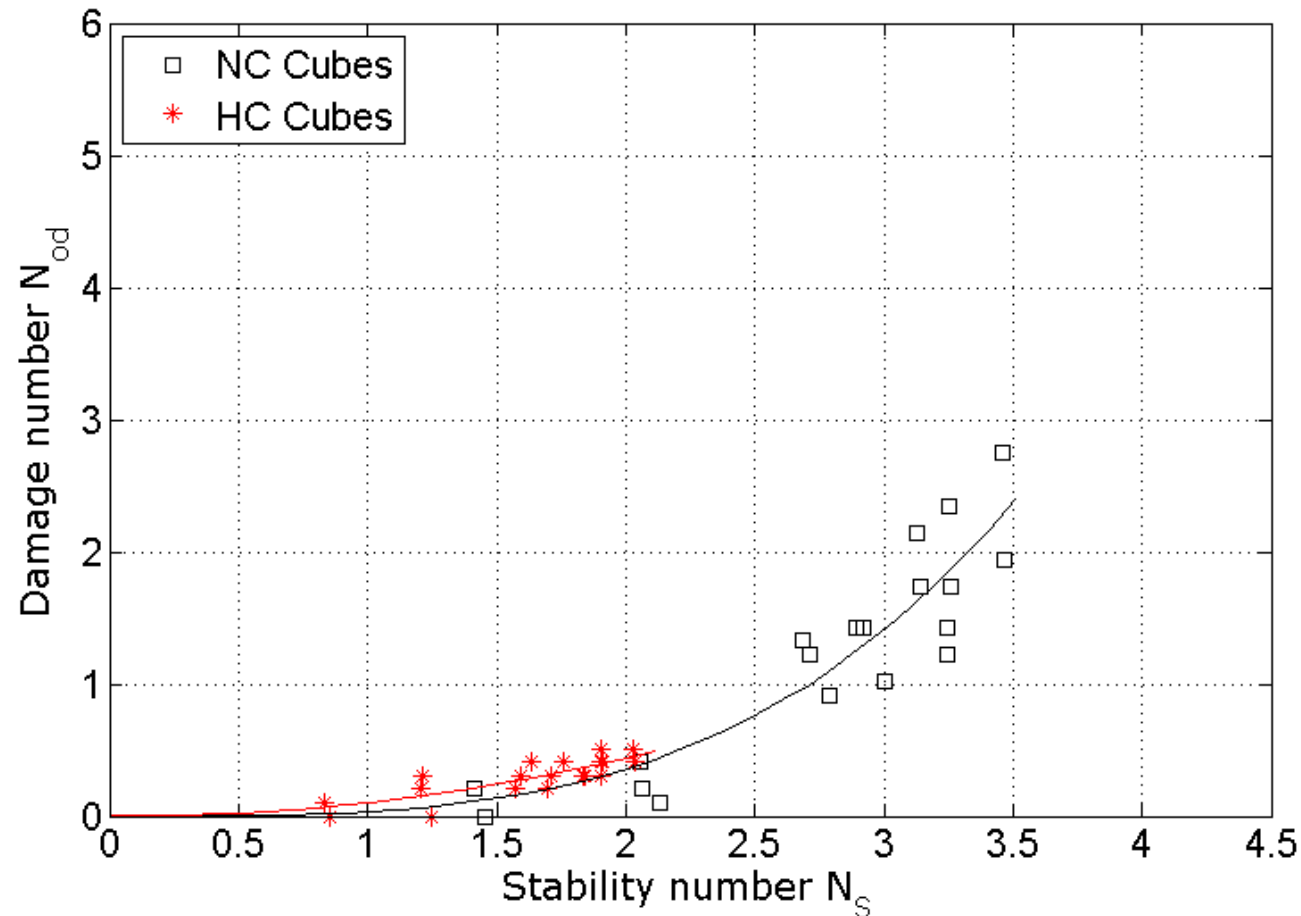
Damage number N_{OD} against incoming wave height



Results

Impact of the stone density on the position stability of the armourlayer

Damage number N_{OD} against the stability number exemplified for the test with irregular waves



Stability number N_S
by Hudson (1959):

$$N_S = \frac{H}{\left(\frac{\rho_S}{\rho_W} - 1 \right) \cdot D_n}$$

Results – Reduction of the structure geometry

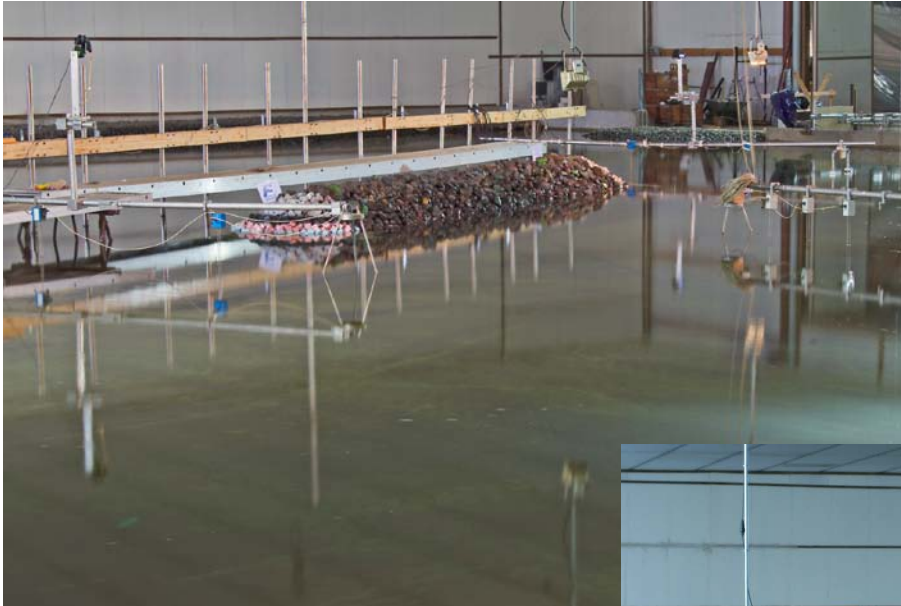
	$\rho_{NC} = 2.3 \text{ t/m}^3$	$\rho_{HC} = 3.2 \text{ t/m}^3$	Reduction
Edge length D_n	100 %	59 %	41 %
Layer thickness (2 layer)	100 %	59 %	41 %
Volume V	100 %	20 %	80 %
Weight G	100 %	28 %	72 %

Conclusion

- An armor layer with heavy concrete cubes features a clearly higher position stability as one constructed with normal concrete cubes
- For the armor layer constructed with heavy concrete cubes a 40% larger destroying wave height is required than for an armor layer constructed with normal concrete cubes
- The density of stones features a nearly linear influence on the position stability for cubes

Outlook

Phase 2: Analysis of a breakwater head with a sloping wave run-up



Thank you

